



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
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**D2002-015**  
**Job Sheet 196561**



Part No: D2002-015

Job Qty: 20 pcs

Part Name: Knob



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/14/19

Job Tracking No:

Due Date: 7/19/19

Created By: Lorin Baltac

Type: SOLD

Description:

Note: DWG REV A IPP C 00.05.18 Added inspection level 8 EC IPP Rev:D Now on Doosan Lathe JLM Verified By:EC

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|------------|--------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |            |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 100   | Doosan - 1 | 20 pcs | 7/19/19    | 7/19/19  | 1.00      | 1.67    | Doosan - 1            |           |          |
| 110   | QC 2       | 20 pcs | 7/19/19    | 7/19/19  | 0.00      | 0.00    | QC 2 - 1              |           |          |
|       |            |        |            |          |           |         | QC 2 - 12             |           |          |
|       |            |        |            |          |           |         | QC 2 - 14             |           |          |
|       |            |        |            |          |           |         | QC 2 - 17             |           |          |
|       |            |        |            |          |           |         | QC 2 - 19             |           |          |
|       |            |        |            |          |           |         | QC 2 - 2              |           |          |
|       |            |        |            |          |           |         | QC 2 - 20             |           |          |
|       |            |        |            |          |           |         | QC 2 - 22             |           |          |
|       |            |        |            |          |           |         | QC 2 - 23             |           |          |
|       |            |        |            |          |           |         | QC 2 - 25             |           |          |
|       |            |        |            |          |           |         | QC 2 - 32             |           |          |
|       |            |        |            |          |           |         | QC 2 - 33             |           |          |
|       |            |        |            |          |           |         | QC 2 - 35             |           |          |
|       |            |        |            |          |           |         | QC 2 - 39             |           |          |
|       |            |        |            |          |           |         | QC 2 - 4              |           |          |
|       |            |        |            |          |           |         | QC 2 - 40             |           |          |
|       |            |        |            |          |           |         | QC 2 - 44             |           |          |
|       |            |        |            |          |           |         | QC 2 - 45             |           |          |
|       |            |        |            |          |           |         | QC 2 - 48             |           |          |
|       |            |        |            |          |           |         | QC 2 - 49             |           |          |
|       |            |        |            |          |           |         | QC 2 - 50             |           |          |
|       |            |        |            |          |           |         | QC 2 - 51             |           |          |
|       |            |        |            |          |           |         | QC 2 - 52             |           |          |
|       |            |        |            |          |           |         | QC 2 - 57             |           |          |
|       |            |        |            |          |           |         | QC 2 - 62             |           |          |
|       |            |        |            |          |           |         | QC 2 - 63             |           |          |
|       |            |        |            |          |           |         | QC 2 - 8              |           |          |
|       |            |        |            |          |           |         | QC 2 - 66             |           |          |
|       |            |        |            |          |           |         | QC 2 - 64             |           |          |



Container No: S194795



Part: D2002-015

Job No: 196561

Serial No/Batch: S194795

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.  
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Date: 06/28/19

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|                                 |        |         |           |                        |            |
|---------------------------------|--------|---------|-----------|------------------------|------------|
| 120 QC 8                        | 20 pcs | 7/19/19 | 0.00 0.00 | QC 2 - 65              |            |
|                                 |        |         |           | QC 2 - 5               |            |
|                                 |        |         |           | QC 2 - 71              |            |
|                                 |        |         |           | QC 2 - 73              |            |
|                                 |        |         |           | QC 2 - 69              |            |
|                                 |        |         |           | QC 8 - 12              | m/19/07/02 |
|                                 |        |         |           | QC 8 - 14              |            |
|                                 |        |         |           | QC 8 - 17              |            |
|                                 |        |         |           | QC 8 - 20              |            |
|                                 |        |         |           | QC 8 - 25              |            |
|                                 |        |         |           | QC 8 - 3               |            |
|                                 |        |         |           | QC 8 - 32              |            |
|                                 |        |         |           | QC 8 - 33              |            |
|                                 |        |         |           | QC 8 - 35              |            |
|                                 |        |         |           | QC 8 - 39              |            |
|                                 |        |         |           | QC 8 - 4               |            |
|                                 |        |         |           | QC 8 - 44              |            |
|                                 |        |         |           | QC 8 - 45              |            |
|                                 |        |         |           | QC 8 - 49              |            |
|                                 |        |         |           | QC 8 - 58              |            |
|                                 |        |         |           | QC 8 - 8               |            |
|                                 |        |         |           | QC 8 - 9               |            |
|                                 |        |         |           | QC 8 - 68              |            |
|                                 |        |         |           | QC 8 - 67              |            |
|                                 |        |         |           | QC 8 - 1 (A)           |            |
|                                 |        |         |           | QC 8 - 47              |            |
|                                 |        |         |           | QC 8 - 40              |            |
|                                 |        |         |           | QC 8 - 52              |            |
|                                 |        |         |           | QC 8 - 23              |            |
|                                 |        |         |           | QC 8 - 57              |            |
| 130 Packaging 3-1 - Stock - B4B | 20 pcs | 7/19/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |            |
|                                 |        |         |           | Packaging 3 - 2 - B4B  |            |
|                                 |        |         |           | Packaging 3 - 3 - B4B  |            |
|                                 |        |         |           | Packaging 3 - 4 - B4B  |            |
|                                 |        |         |           | Packaging 3 - 5 - B4B  |            |
|                                 |        |         |           | Packaging 3 - 6 - B4B  |            |
|                                 |        |         |           | Packaging 3 - 7 - B4B  |            |
|                                 |        |         |           | Packaging 3 - 8 - B4B  |            |
|                                 |        |         |           | Packaging 3 - 9 - B4B  |            |
|                                 |        |         |           | Packaging 3 - 10 - B4B |            |
|                                 |        |         |           | Packaging 3 - 11 - B4B |            |
|                                 |        |         |           | Packaging 3 - 12 - B4B |            |
|                                 |        |         |           | Packaging 3 - 13 - B4B |            |
|                                 |        |         |           | Packaging 3 - 14 - B4B |            |
|                                 |        |         |           | Packaging 3 - 15 - B4B |            |
|                                 |        |         |           | Packaging 3 - 16 - B4B |            |
|                                 |        |         |           | Packaging 3 - 17 - B4B |            |
|                                 |        |         |           | Packaging 3 - 18 - B4B |            |
|                                 |        |         |           | Packaging 3 - 19 - B4B |            |
|                                 |        |         |           | Packaging 3 - 20 - B4B |            |
|                                 |        |         |           | Packaging 3 - 21 - B4B |            |
|                                 |        |         |           | Packaging 3 - 22 - B4B |            |
|                                 |        |         |           | Packaging 3 - 23 - B4B | PC GA126   |
|                                 |        |         |           | Packaging 3 - 24 - B4B |            |
|                                 |        |         |           | Packaging 3 - 25 - B4B |            |
|                                 |        |         |           | Packaging 3 - 26 - B4B |            |
|                                 |        |         |           | Packaging 3 - 27 - B4B |            |
|                                 |        |         |           | Packaging 3 - 28 - B4B |            |
|                                 |        |         |           | Packaging 3 - 29 - B4B |            |

|                |        |         |           |                        |                 |
|----------------|--------|---------|-----------|------------------------|-----------------|
|                |        |         |           | Packaging 3 - 30 - B4B |                 |
|                |        |         |           | Packaging 3 - 31 - B4B |                 |
|                |        |         |           | Packaging 3 - 32 - B4B |                 |
|                |        |         |           | Packaging 3 - 33 - B4B |                 |
|                |        |         |           | Packaging 3 - 34 - B4B |                 |
|                |        |         |           | Packaging 3 - 35 - B4B |                 |
|                |        |         |           | Packaging 3 - 36 - B4B |                 |
| 140 QC 21 - SA | 20 pcs | 7/19/19 | 0.00 0.00 | QC 21 - SA - 21        |                 |
|                |        |         |           | QC 21 - SA - 70        | DAS JUL 02 2019 |
|                |        |         |           | QC 21 - SA - 53        | 21              |

Part Op **100** - (Doosan Lathe) 1-Turn as per folio FA005 & dwg FOLIO REV: \_\_\_\_\_ DWG REV: 9-89 2-Deburr as required  
 Descriptions: **110** - QC2- Inspect parts off machine FAI/FAIB  
**120** - QC8- Inspect parts - second check  
**130** - (Identify as per dwg & Stock Location: \_\_\_\_\_) LOCATION : GA  
**140** - QC21- Final Inspection - Work Order Release

| Job BOM       |                                     |               |                |                    |
|---------------|-------------------------------------|---------------|----------------|--------------------|
| Part / Item   | Component Name                      | Quantity      | Operation      | Container          |
| MDELRINR1.250 | Delrin Round Bar 1.25" Color: Black | 1 ft (.05 ea) | 100-Doosan - 1 | 5/5/278<br>5/78/09 |

| Job Allocations |                |          |           |           |
|-----------------|----------------|----------|-----------|-----------|
| Operation       | Component Part | Required | Inventory | Allocated |
| 100-Doosan - 1  | MDELRINR1.250  | 1        | 12        | 0         |

| Part Specifications                |  |
|------------------------------------|--|
| Specifications could not be found. |  |

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